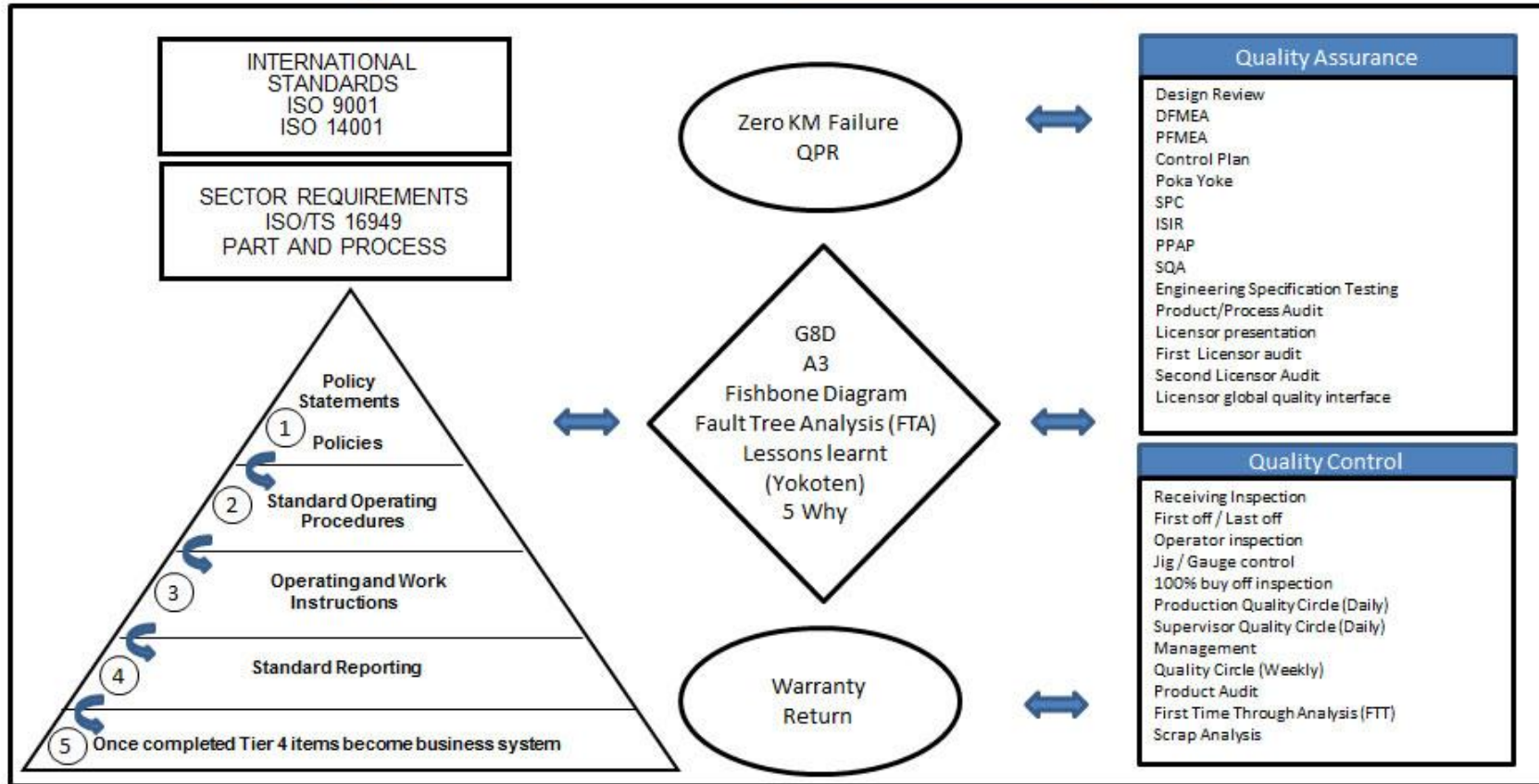


QUALITY MANAGEMENT SYSTEM



Plant and Field information
Internal Auditing



LICENSOR INPUT
Quality Systems
Field Data
Intrinsic Knowledge



CUSTOMER INTERFACE
Plant Feedback